



Cert. No. : 4049-2014-PC-IND
Project No.: PRJC-471419-2013-PRC-IND

Statement history

Revision	Description	Issue Date
-	Original Certificate	2013-12-30

Products covered by this Statement

Product Description	Product Material Specification and Grade	Product Limitation		Manufacturer's Summary & QTR reference
		Tested	Qualified	
Hand Mould Sand Castings	Norsok M-630 Ed. 6, MDS D46 Rev. 5, ASTM A995 Grade 4A UNS J92205 Suppl. Req. S6, S8	Thk: 135 mm	Thk: 135 mm	SSA/MS-03 Rev.0, Dt. 2013-07-25 & SSA/QTR/03 Rev.0, Dt. 2013-12-30
		Wt: 380 kg	Wt: All	

Sites covered by this Statement

Site Name	Address
S.S.A Castings India Private Limited	Plot No. 90-C, Cosmafan Foundry Cluster Park-1, Arasur, Coimbatore – 641 407, Tamil Nadu, India.

Applications/Limitations

1. This Material Manufacture Statement does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650/M-630.
2. Supply of the products as listed above shall be as per inspection documentation EN 10204 - 3.1 or 3.2 requirements under the discretion of the Purchaser.
3. The production Test sample/ Test block Integral or Gated test block requirements shall be as per MDS D46 under the discretion of the purchaser.
4. The re-qualification process as per M-650 clause 8.2 shall be repeated if any essential changes are made to the production route or the manufacturing procedure. E.g. change in the final melting/refining process, major change of the casting method, major change of manufacturing equipment, welding procedure & process etc.
5. If production is carried out at different plants/locations, a separate qualification is required for each plant. This applies also for change of in-house to subcontractors or change of subcontractor for essential operations as e.g. heat treatment, etc.
6. Welding, if required shall be carried out by qualified welders according to qualified procedures as per MDS M-630 and approved by Notified Body (No Bo) / Recognized Third Party Organization (RTPO) / Customer.
7. NDT operator qualification shall be as per EN 473 / NS-EN ISO 9712/ equivalent based on the purchaser's requirements.



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Terms and conditions

The Statement is subject to the following terms and conditions:

- Product Liability rests with Manufacturer, in case of damages caused by defective products
- The Statement is only valid for the product(s) listed above
- The Statement is concerned with the design of the product, as per Norsok M-630 Ed. 6, MDS D46 Rev. 5 only
- A visit shall be made to the manufacturer incase of changes to essential variables, manufacturer summary or during re-qualification. Manufacturer shall inform the local DNV office for any changes made with respect to QTR / Manufacturing Summary

The following may render this Statement invalid:

- Any deviation to application/limitation listed above
- Any change in one or more of the manufacturing parameters for the relevant Manufacturing process listed in Essential variables, Clause 10.2 of Norsok M-650 Ed. 4
- Changes or amendments to the referenced standard and manufacturing summary

END OF STATEMENT